## Patent claims

- Expansible anchor (1) made of metal for affixing a component to a substrate, the expansible anchor (1) having an anchor element (3) with fixing means (4) and an expansion zone (5) of reduced diameter which widens in the direction of insertion of the expansible anchor, on which an expansion sleeve (6) having expansion tongues (8) and at least one cutter (9) for creating an undercut is mounted so as to be axially displaceable, the expansion tongues (8) each being connected along a predetermined bending line (10) to the body (7) of the expansion sleeve (6), characterized in that the expansion sleeve (6) consists of hardened steel and the predetermined bending lines (10) are straight.
- 15 2. Expansible anchor according to claim 1, characterized in that the expansion sleeve (6) is a bent stamped component.
  - 3. Expansible anchor according to claim 1, characterized in that the widening portion of the expansion zone (5) has flat slide surfaces (11).
  - 4. Expansible anchor according to claim 1, characterized in that the expansible anchor (1) has a spacer sleeve (13).
- 5. Expansible anchor according to claim 1, characterized in that the anchor element (3) has key-engagement surfaces (12) in the region of the fixing means (4).
  - 6. Setting tool (2) for setting an expansible anchor (1), especially according to claim 5, characterized in that the setting tool (2) has key-surfaces (16) corresponding to the key-engagement surfaces (12) of the expansible anchor (1), a driving surface (17) and an adapter device (18).
  - 7. Setting tool according to claim 6, characterized in that the setting tool (2) has a sleeve-like body part (15) having the key-surfaces (16) on the inner side and the driving surface (17) on the end face.

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